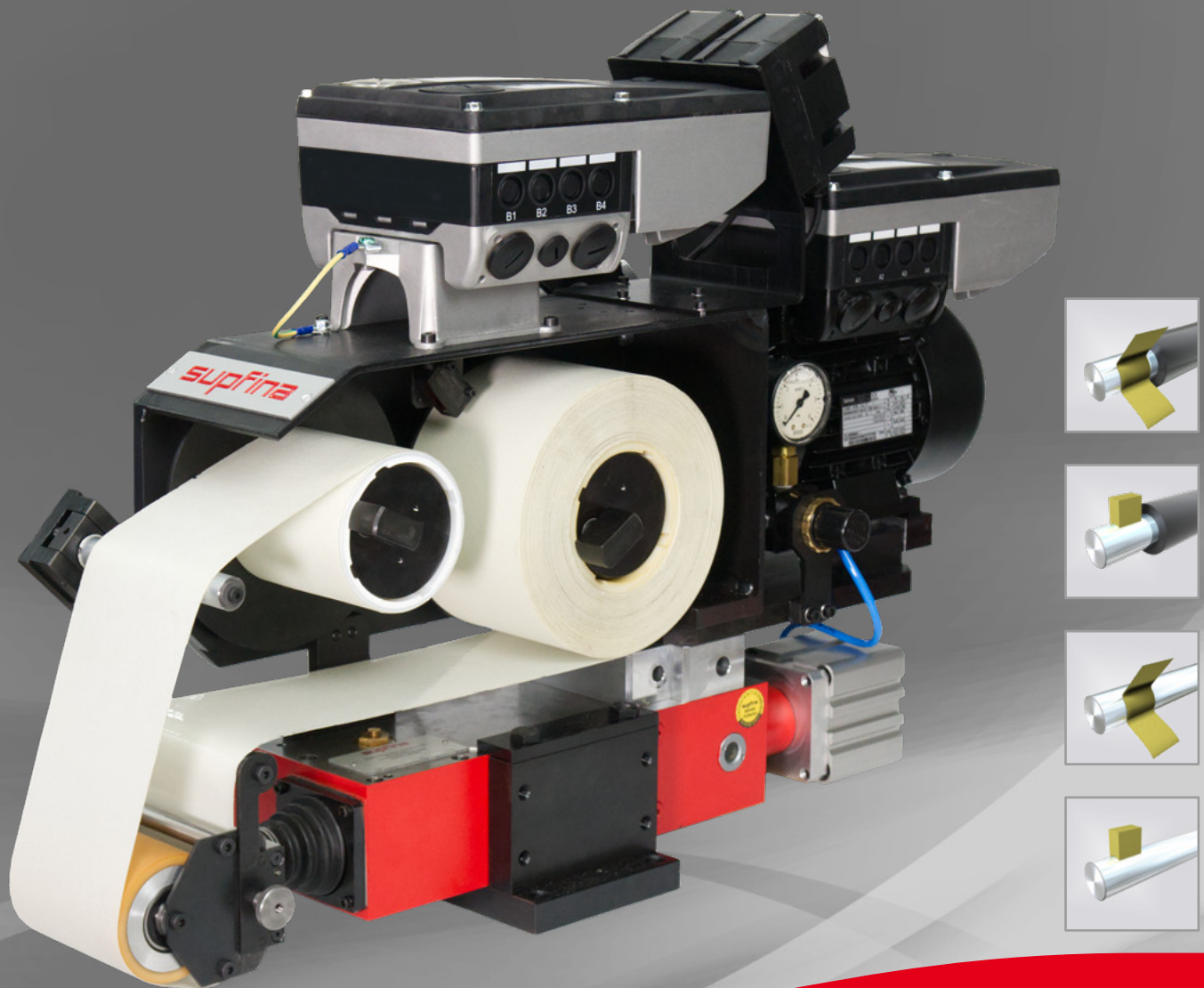
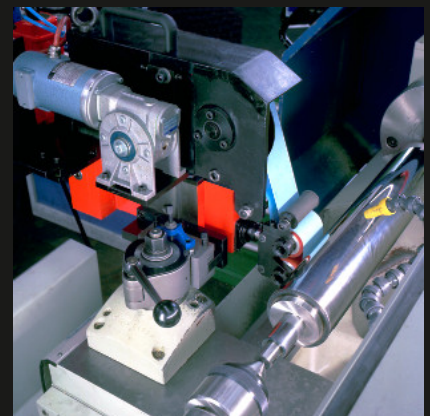




Electrically powered tape finishing attachment for mounting onto medium and large carrier machines to enable superfinishing of ground and fine-turned surfaces. Well-suited for machining workpiece collars with radii or very small relief cuts. Apart from cylindrical workpieces, flat surfaces can also be machined.



Superfinishing Attachment 208

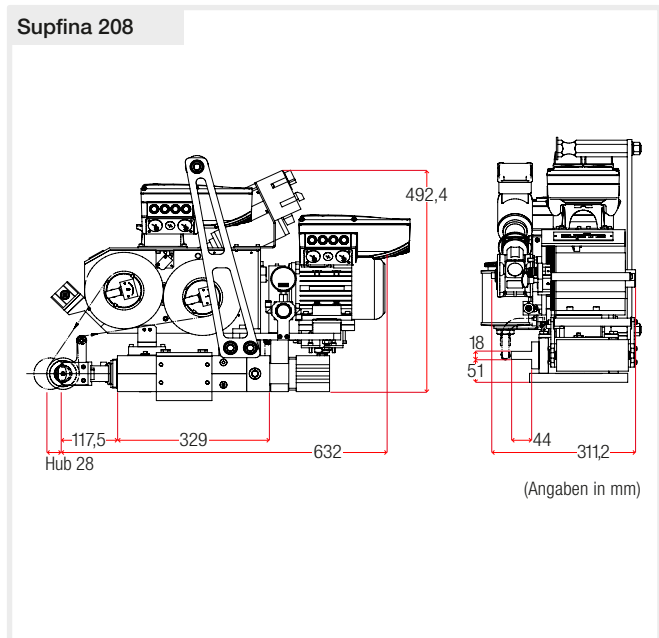
Superfinishing Attachment 208

supfina

The superfinishing attachments of the 208 series are designed for intensive continuous and multi-shift operation. The oscillation frequency is produced by a double eccentric drive system resulting in an impressive running smoothness.

Technical Specifications	Supfina 208
Frequency DH/min, max min	1350 0
Amplitude in mm	5
Air pressure in bar	1–6
Weight in kg	78
Tape head stroke in mm	0 – 28
Tape width in mm	150 mm (6")
Piston surface in cm ²	31
Operating voltage Frequency controlled	400 – 460 V 50/60 Hz
Driving power	0.37 kW
Mounting orientation	0 – 90°
Options	
Attachment type	right/left
Pressure rollers	90, 70 or 50 Shore
Drive	Frequency controlled

The pneumatic tape guide is integrated into the robust cast iron housing and the pressure applied by the contact roll can be finely adjusted.



Accessories



Tape finishing head

It is very easy to change the hardness, number and form of the pressure rollers. Cantilevered tape finishing heads are also available.



Stone holder

The tape finishing attachment can be changed over at any time to also accept superfinishing stones.



Supfina guarantees

independent consulting, which considers not only the choice of superfinishing abrasives, but also all factors affecting your production.



Coolant Filter Unit

The superfinishing process requires ample flushing to the work surface. A built in filter ensures that the flushing agent will remain clean.

Engineering with High Precision



www.supfina.com

Supfina Grieshaber GmbH & Co. KG
Schmelzegrün 7 · 77709 Wolfach / Germany
Phone +49 7834 866-0 · Fax +49 7834 866-200
info@supfina.com